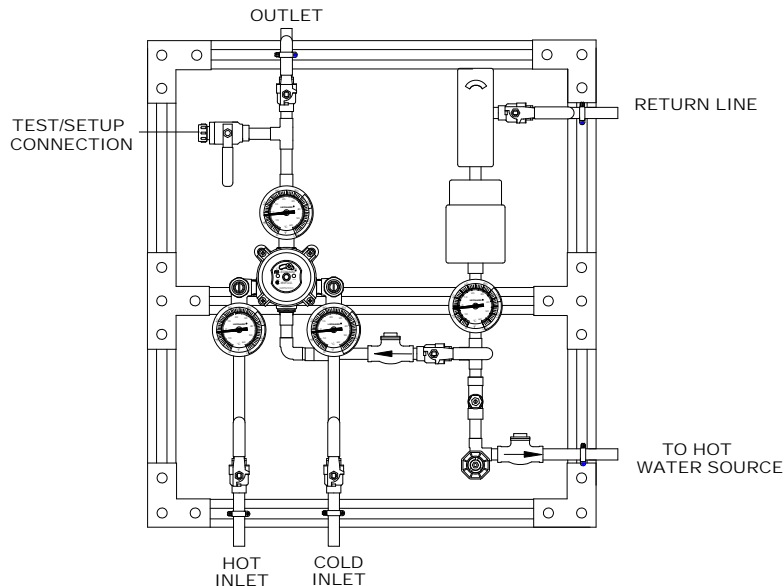


MEGATRON® MODEL TA, TA-LF



INSTALLATION

- | | |
|--|--|
| <ol style="list-style-type: none"> 1. Type TA Megatron® Systems are factory pre-assembled and tested and include small thermostatic water mixing valve for critical line control/process applications. 2. System should be installed at a location where it can easily be cleaned, adjusted or repaired. | <ol style="list-style-type: none"> 3. System supplies must be connected as shown (Hot-left, Cold-right). Exercise caution when soldering. 4. Flush pipes thoroughly after system has been connected. |
|--|--|

**NOTE: NOT TO BE USED FOR
EYEWASH APPLICATIONS**



WARNING: This product can expose you to chemicals including lead, which is known to the State of California to cause cancer. For more information, go to www.P65Warnings.Ca.gov

Maximum Operating Pressure 125PSI (860 KPA) for Hot and Cold Water.

CAUTION

All thermostatic water mixing valves have limitations. They will not provide the desired accuracy outside of their flow capacity range. Consult the capacity chart on page 4. Minimum flow must be no less than as shown.

REMEMBER! THIS IS A CONTROL SYSTEM WHICH MUST BE CLEANED AND MAINTAINED ON A REGULAR BASIS (SEE MAINTENANCE GUIDE AND RECORD MGR-1000).

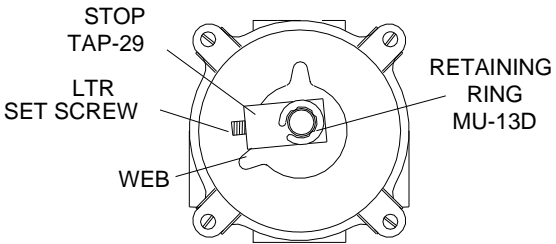
1360 Elmwood Avenue, Cranston, RI 02910 USA
 Phone: 401.461.1200 Fax: 401.941.5310
 Email: info@leonardvalve.com
 Web Site: <http://www.leonardvalve.com>

ADJUSTMENT AND SERVICE

Leonard Model TA Thermostatic Water Mixing Valves are simple in design and may be easily cleaned, adjusted and repaired. If the installation is accessible, servicing may be completed without disconnecting the valve.

NOTE: Thermostatic Water Mixing Valves are REGULATING mechanisms, which must be regularly maintained to provide best performance. Frequency of cleaning depends on quality of local water conditions and usage. (See Maintenance Guide and Record MGR-1000).

TO RESET ADJUSTABLE HIGH TEMPERATURE LIMIT STOP:

 <ol style="list-style-type: none"> 1. Loosen LTR set screw. 2. While valve is running,, turn stem to maximum HOT setting of 110°F (43°C) or lower. 3. Loosen pointer screw and remove TAP-40 handle, retaining ring (MU-13D). (See Page 4) 4. Loosen LTR set screw and remove stop (TAP-29) 5. Replace stop so it rests against the web on the LEFT side of the valve cover. 6. Replace, retaining ring and tighten LTR lock screw and replace handle. 	<p style="text-align: center;">WARNING</p> <p>WARNING! This Thermostatic Mixing Valve has an adjustable high temperature limit stop, which must be checked. If temperature is too high, the installer MUST RESET this stop immediately. Always check the temperature of the mixed water when the handle is turned to full HOT. Hot water in excess of 110°F is DANGEROUS AND MAY CAUSE SCALDING!</p> <p>The high temperature limit stop is factory set at approximately 110°F (43°C) with an incoming hot water supply temperature of 135°F (57°C). If the incoming hot water on the job is higher than 135°F, the valve when turned to full hot will deliver water in excess of 110°F and the high temperature limit stop MUST BE RESET BY THE INSTALLER.</p>
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TROUBLESHOOTING INSTRUCTIONS

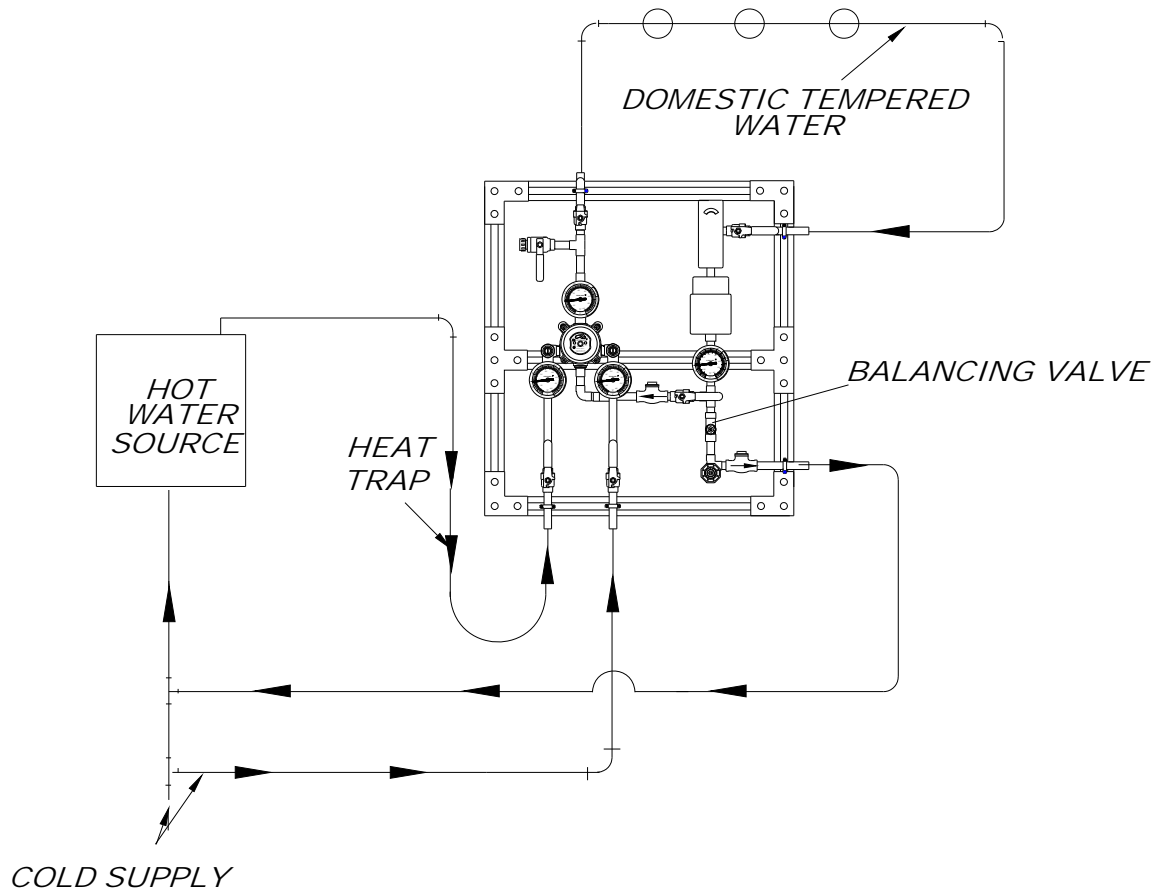
<p>PACKINGS & GASKETS</p>	<ol style="list-style-type: none"> 1. Leak at pointer rod 2. Leak between valve cover and base. 	<p>PARTS REQUIRED:</p> <p>03009 Cover O'Ring 06806 Cover Gasket MU-5A(2ea.) O'Ring</p>
<p>PORT SLEEVE ASSEMBLY</p>	<ol style="list-style-type: none"> 3. Valve delivers either all hot or all cold water, or will not mix consistently. 	<p>TAG-1 Port Sleeve Assembly OR KIT #R/TA/N Rebuilding kit</p>
<p>THERMOSTAT GROUP</p>	<ol style="list-style-type: none"> 4. After cleaning or replacing port sleeve assembly, valve will not hold temperature. 	<p>06810 Thermostat Group OR KIT #R/TA/N Rebuilding kit</p>
<p>CHECKSTOPS</p>	<ol style="list-style-type: none"> 5. Hot water bypass into cold line. 6. Supplies cannot be shut off completely. 7. Leak at checkstop bonnet. 	<p>KIT# 4/LVC (F checkstops) KIT#"B" (SB,TB checkstops)</p>

SEE PAGE 6 FOR COMPLETE PARTS BREAKDOWN & PARTS KITS

REMEMBER! THIS IS A CONTROL DEVICE WHICH MUST BE CLEANED AND MAINTAINED ON A REGULAR BASIS. (SEE MAINTENANCE GUIDE AND RECORD, MGR- 1000).

REQUIRED METHOD OF PIPING (RECIRCULATED DOMESTIC WATER SYSTEMS)

METHOD #2

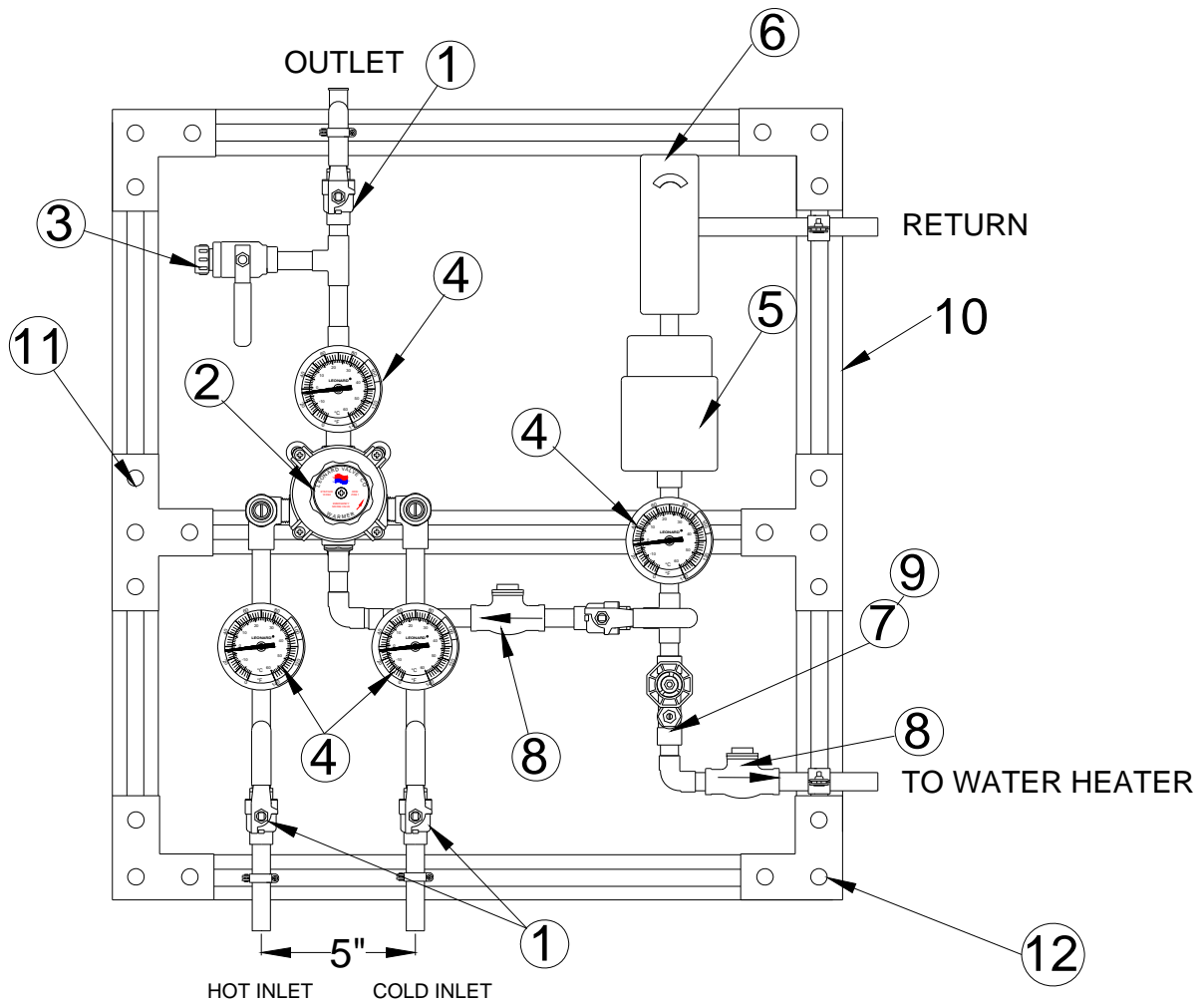


PROCEDURE TO BALANCE RECIRCULATION SYSTEM

1. MAKE SURE NO WATER IS BEING DRAWN IN THE BUILDING. OPEN BALANCING VALVE, APPROXIMATELY HALF WAY AND START CIRCULATOR.
2. OBSERVE TEMPERATURE UNTIL IT STABILIZES.
3. CLOSE BALANCING VALVE SLIGHTLY IF TEMPERATURE IS TOO HOT, OR OPEN IT SLIGHTLY IF TEMPERATURE IS TOO COLD AND ALLOW TEMPERATURE TO STABILIZE. REPEAT UNTIL DESIRED RECIRCULATED TEMPERATURE IS SET.

REMEMBER! THIS IS A CONTROL DEVICE WHICH MUST BE CLEANED AND MAINTAINED ON A REGULAR BASIS. (SEE MAINTENANCE GUIDE AND RECORD, MGR- 1000).

MEGATRON® MODEL TA



- | | | | |
|----|----------------------|-----|-------------------------|
| 1. | FULL PORT BALL VALVE | 7. | BALANCING VALVE |
| 2. | MIXING VALVE | 8. | FLAPPER CHECK |
| 3. | TEST CONNECTION | 9. | DRAIN W/ VACUUM BREAKER |
| 4. | DIAL THERMOMETER | 10. | GALVANIZED STRUT |
| 5. | CIRCULATOR | 11. | TEE BRACKET |
| 6. | AQUASTAT | 12. | CORNER BRACKET |

CAUTION! All thermostatic water mixing valves have limitations. They will NOT provide the desired accuracy outside of their flow capacity range. Consult the Flow Capacity Chart and DO NOT OVERSIZE. Minimum flow must be no less than as indicated.

***NOTE:** A limit stop, set for 110°F (43°C), is simply a mechanical setting to prevent excessive handle rotation. If incoming water is hotter than 135°F (57°C), the temperature of the factory test, the valve when turned to full HOT may deliver water in excess of 110°F and the limit stop MUST BE RESET BY THE INSTALLER

INSTRUCTIONS FOR DISMANTLING VALVE

1. Turn off hot and cold supplies to this valve.
2. Loosen LTR set screw
3. Remove four cover screws MU-2C, lift off cover and thermostat group 06810 (DWG 1).

After installing new parts, it will be necessary to reset the limit stop to obtain correct temperature range from Cold to Hot. See page 2 instructions "TO RESET ADJUSTABLE HIGH TEMPERATURE LIMIT STOP."

TO CLEAN PORT SLEEVE ASSEMBLY

To clean port sleeve assembly TAG-1 (DWG 2.): Remove base stud TA-5. Back off jam nut 3404 as far as it will go into base. Slide port sleeve assembly toward port sleeve nut and lift out of valve base. Clean port sleeve assembly with a soft cloth; **DO NOT** use abrasives such as emery cloth or sandpaper. After cleaning, wash parts in clean water and reassemble in valve base. When reassembling port sleeve assembly **BE SURE TO INSTALL WITH LONG END IN BASE AND SHORT END AT PORT SLEEVE NUT.** Locate one set of port slots facing directly toward front of the valve. Tighten jam nut 3404 just enough to hold port sleeve in place, (do not cramp or distort port sleeve by exerting excessive pressure when tightening port sleeve nut).

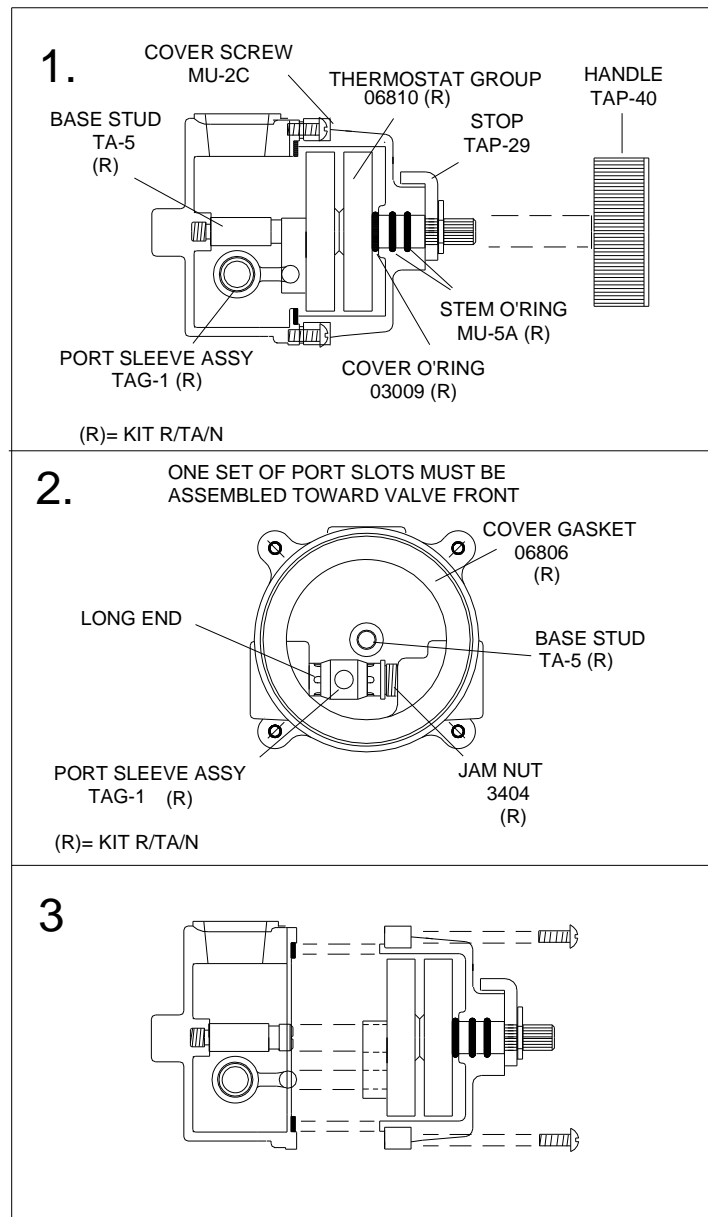
TO CLEAN THERMOSTAT GROUP

To clean thermostat group 06810 (DWG 1.), remove handle by loosening lock screw and pull off. Remove thermostat group by pushing rod through cover. **BE CAREFUL NOT TO PULL COILS OUT OF SHAPE.** If deposit has collected on thermostat coil, clean it off with a brush in cleaning solution and rinse before re-assembly. Cleaning solution should be non-corrosive and grit free.

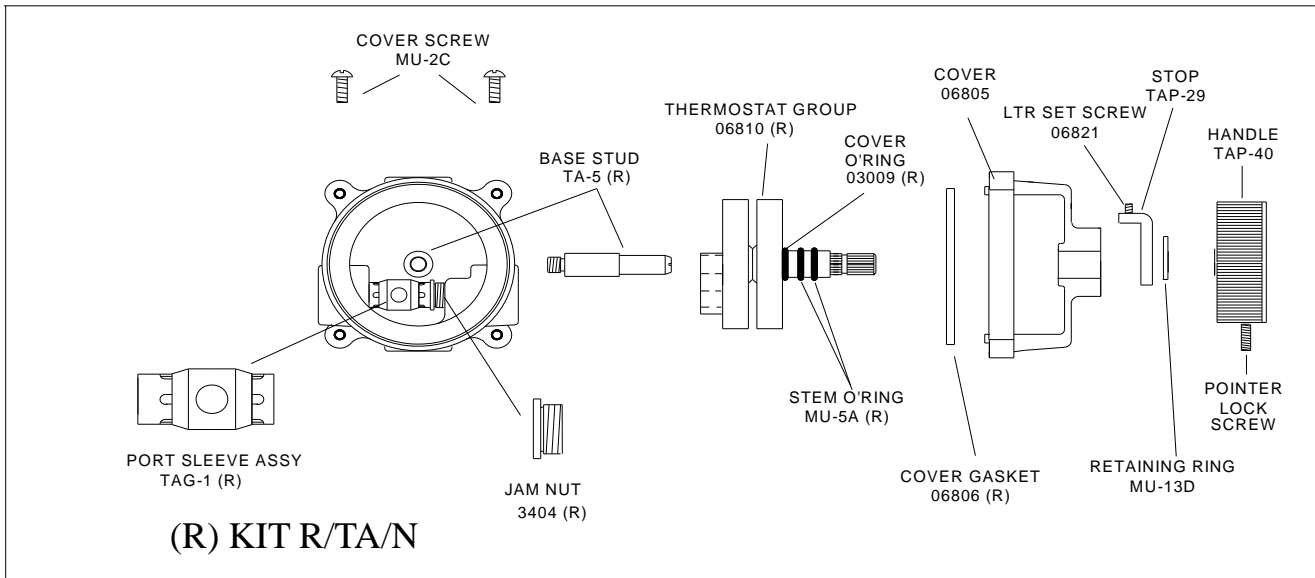
To reassemble: be sure port sleeve assembly is in place and is working freely from side to side. Reinstall base stud TA-5, then place thermostat group 06810 on base stud and **BE SURE DRIVING BALL ON PORT SLEEVE ASSEMBLY TAG-1 IS INSERTED IN HOLE ON LOWER COIL BRACKET (DWG 3.)** Move thermostat back and forth to be sure all parts are free. Replace cover and cover gasket on valve base, install the four cover screws, and turn on hot and cold water supplies. See instructions "To Reset High Temperature Limit Stop" to properly reset limit stop.

After installation, adjustment, cleaning, always check the temperature of the valve when turned to full **HOT** per the warning on the front page, using a thermometer. Also check and if necessary adjust the temperature of the hot water source. **EXCESSIVELY HOT WATER (OVER 110°F) IS DANGEROUS AND MAY CAUSE SCALDING!!**

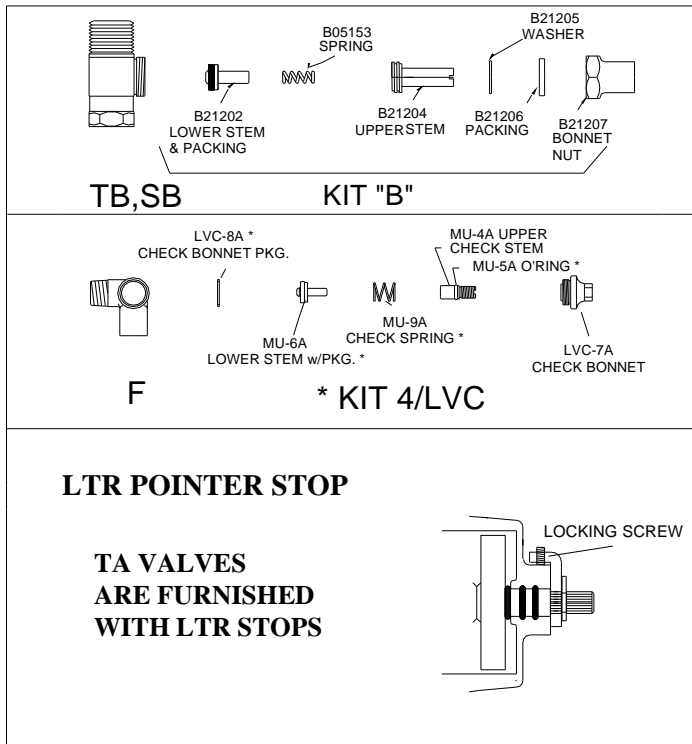
REMEMBER! THIS IS A CONTROL DEVICE WHICH MUST BE CLEANED AND MAINTAINED ON A REGULAR BASIS. (SEE MAINTENANCE GUIDE AND RECORD, MGR-1000).



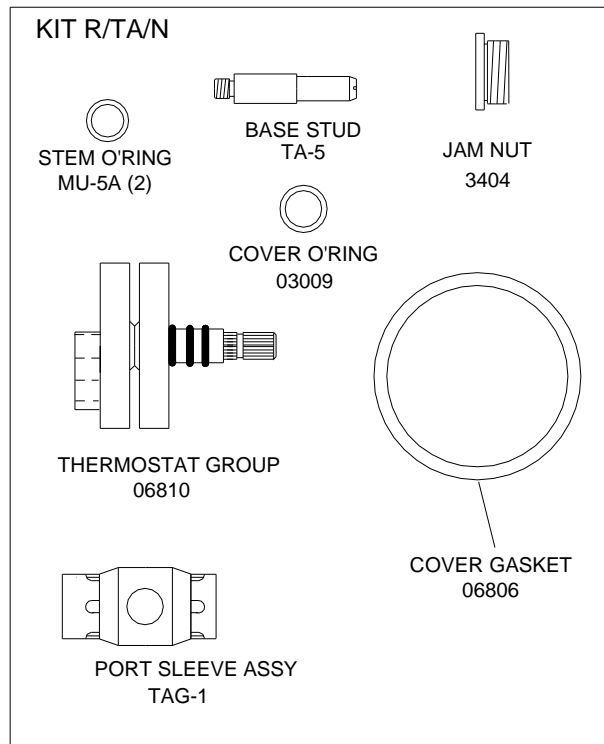
TA VALVE PARTS



CHECKSTOP PARTS



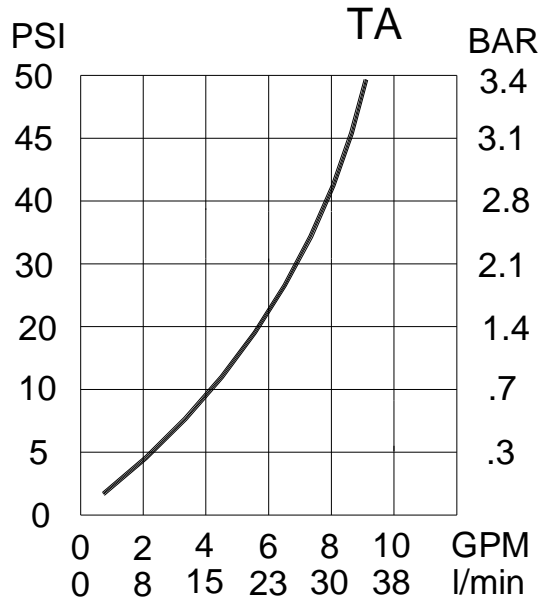
REPAIR KIT



REMEMBER! THIS IS A CONTROL DEVICE WHICH MUST BE CLEANED AND MAINTAINED ON A REGULAR BASIS (SEE MAINTENANCE GUIDE AND RECORD, MGR-1000).

NOTE: AFTER INSTALLING NEW PARTS IT WILL BE NECESSARY TO RESET THE ADJUSTABLE HIGH TEMPERATURE LIMIT STOP (SEE PAGE 2).

MODEL TA FLOW CAPACITIES



CAUTION! All thermostatic water mixing valves have limitations. They will not provide the desired accuracy outside their flow capacity range. Consult the capacity chart and **DO NOT OVERSIZE**. Flow must not be greater or less than as shown below.

MODEL	IN	OUT	MINIMUM FLOW (GPM)	PRESSURE DROP							PSI
				5	10	20	30	40	45	50	
TA	1/2"	1/2"	0.5	2.0	2.9	5.3	6.9	8.3	8.7	9.0	GPM
			1.9	7.6	11	20	26	31	33	34	LMIN

LIMITED WARRANTY

Leonard Valve Company (hereinafter, "Leonard") warrants the original purchaser that products manufactured by Leonard will be free from defects in material or workmanship under normal conditions of use, when properly installed and maintained in accordance with Leonard's instructions, for a period of one year from the date of shipment. During this period, Leonard will at its option repair or replace any product, or part thereof, which shall be returned, freight prepaid, to the Leonard factory and determined by Leonard to be defective in materials or workmanship. Leonard provides no warranty, express or implied, which extends beyond the description contained herein. LEONARD SPECIFICALLY DISCLAIMS ANY AND ALL IMPLIED WARRANTIES OF MERCHANTABILITY OR OF FITNESS FOR A PARTICULAR PURPOSE. Nonetheless, some jurisdictions may not allow the disclaimer of certain implied warranties, in which case Leonard hereby limits such implied warranties to the duration of the limited warranty period contained herein. Some jurisdictions may not allow limitations on how long an implied warranty lasts, so the foregoing durational limitation may not apply to you. In no event will Leonard be liable for labor or incidental or consequential damages. Any alteration or improper installation or use of this product will void this limited warranty. If any provision of this limited warranty is prohibited by law in the applicable jurisdiction, such provision shall be null and void, but the remainder of this limited warranty shall continue in full force and effect.



1360 Elmwood Avenue, Cranston RI 02910 USA
 Phone : 401-461-1200, Fax: 401-941-5310
 Email: info@leonardvalve.com
 Web Site: <http://www.leonardvalve.com>